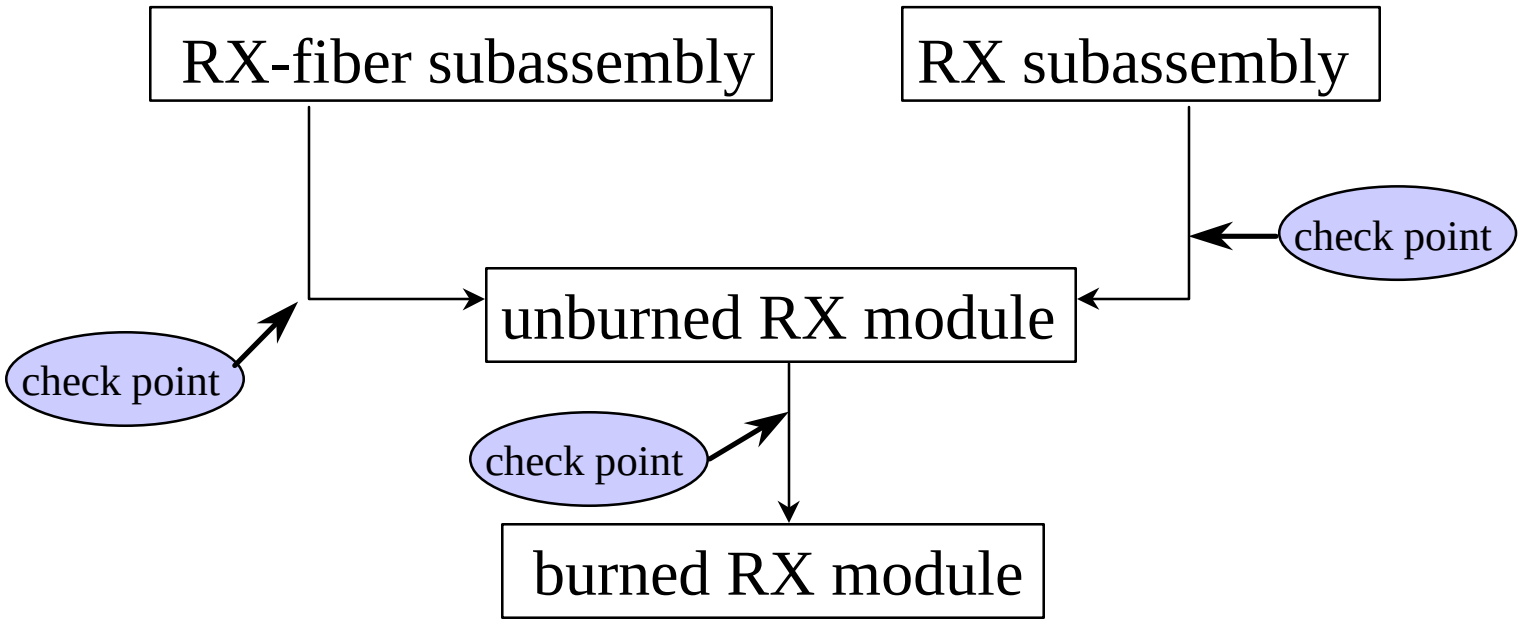
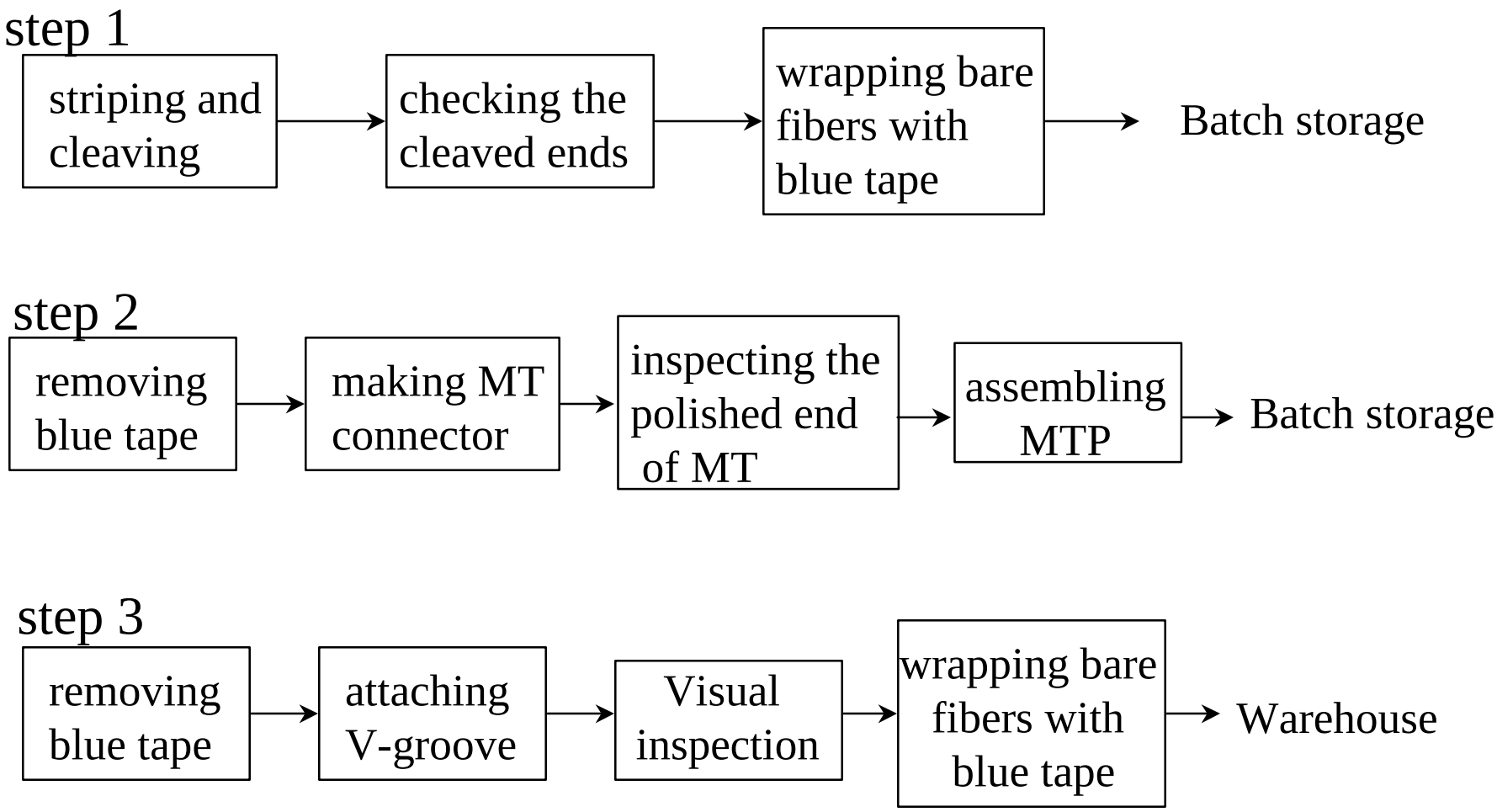
- **Production Procedure for RX**
- **Manpower Arrangement**
- **Production Schedule**
- **Demonstration**

Production Procedure for RX

Flow chart for RX production

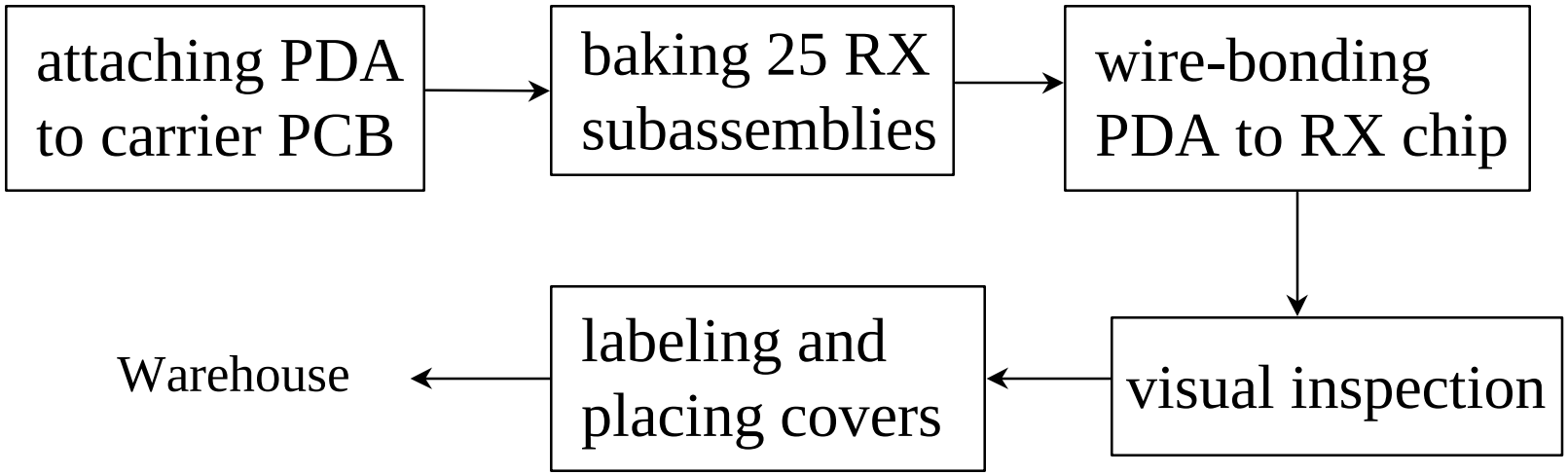


RX-fiber subassembly

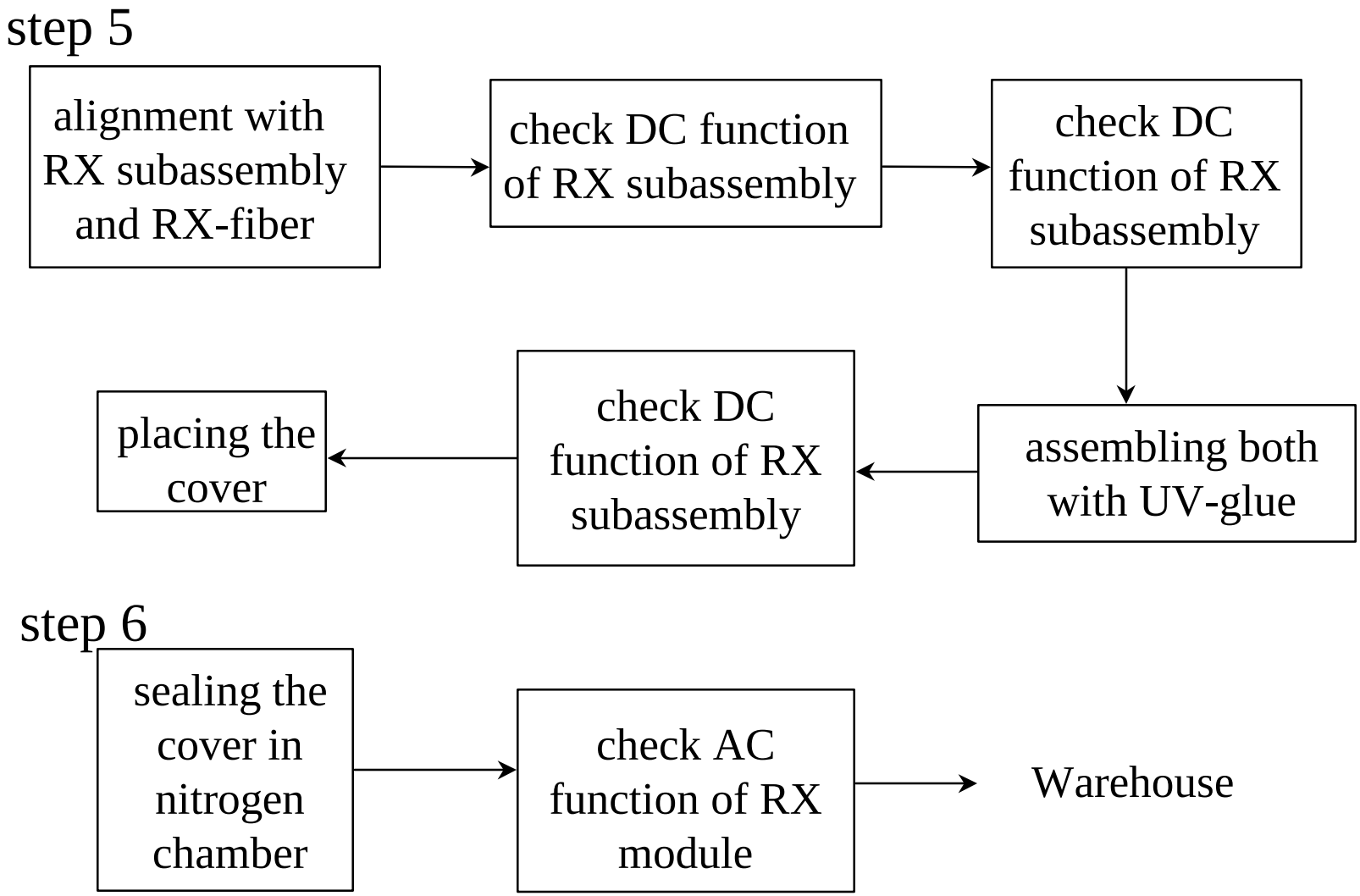


RX subassembly

step 4

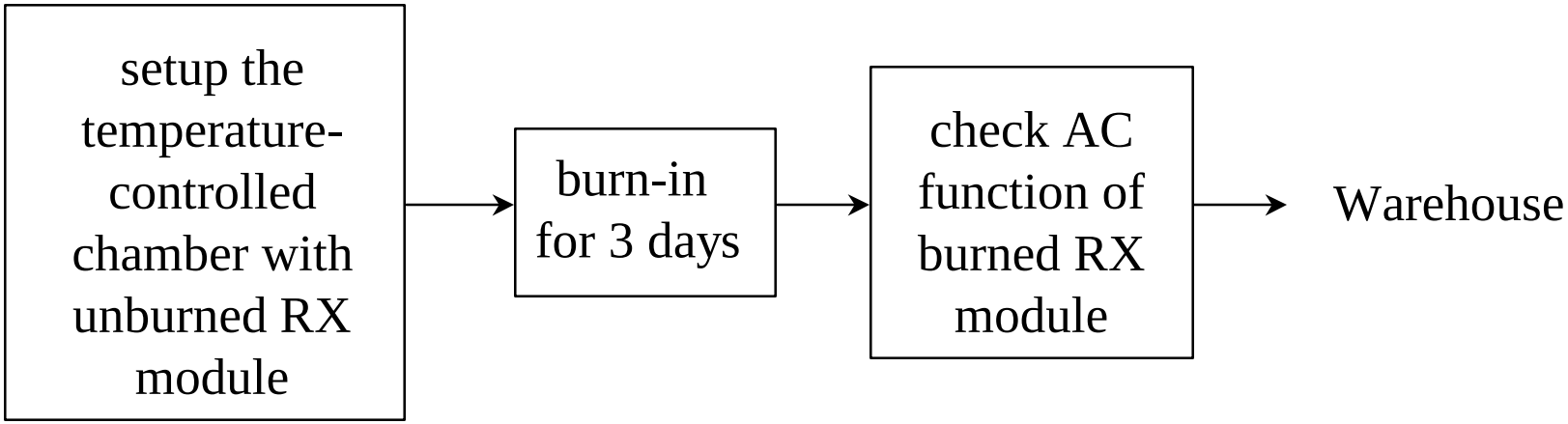


unburned RX module



burned RX module

step 7

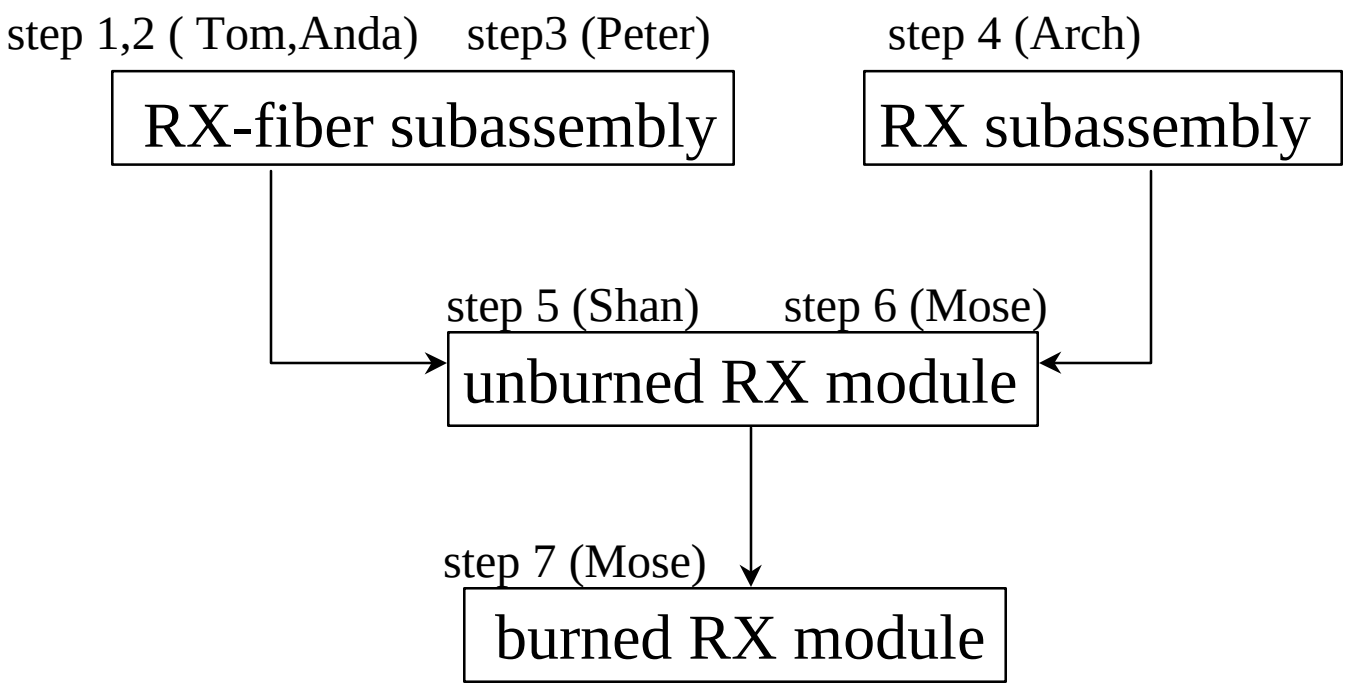


Manpower Arrangement

total manpower for DOIM

1 engineer	Mose
2 assistant engineer	Shan, Tom
1 supporting engineer(2 days)	Arch
1 operator	Peter
1 student	Anda

Arrangement for manpower



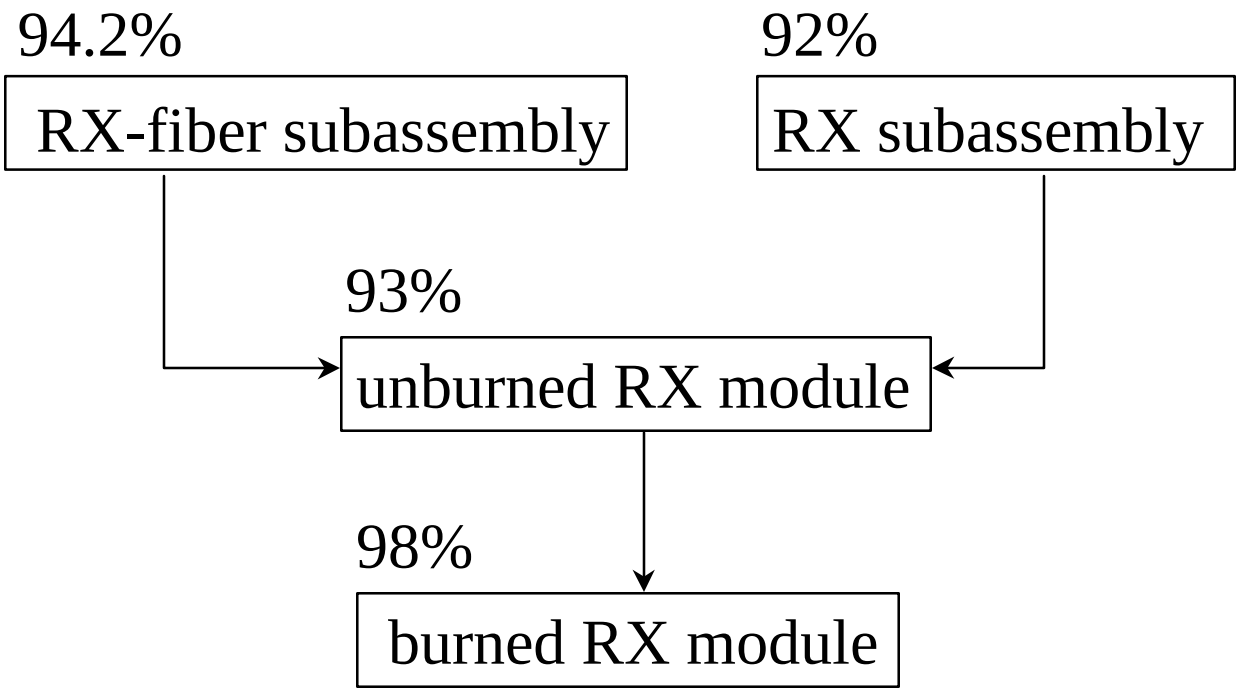
Production Schedule

Old schedule

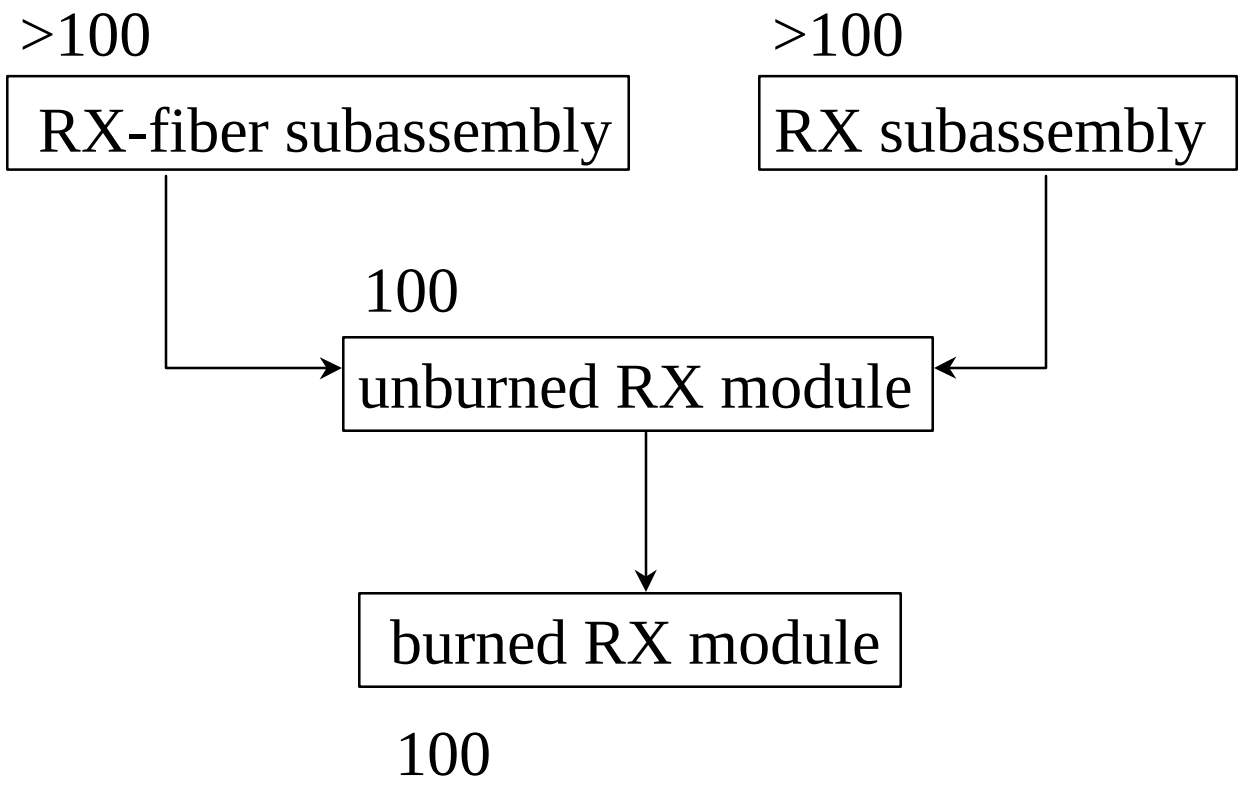
	Nov	Dec ↓	Jan	99'Feb	Mar	Apr
RX	100	120	120	120	120	120

finished : unburned 175
burned 56

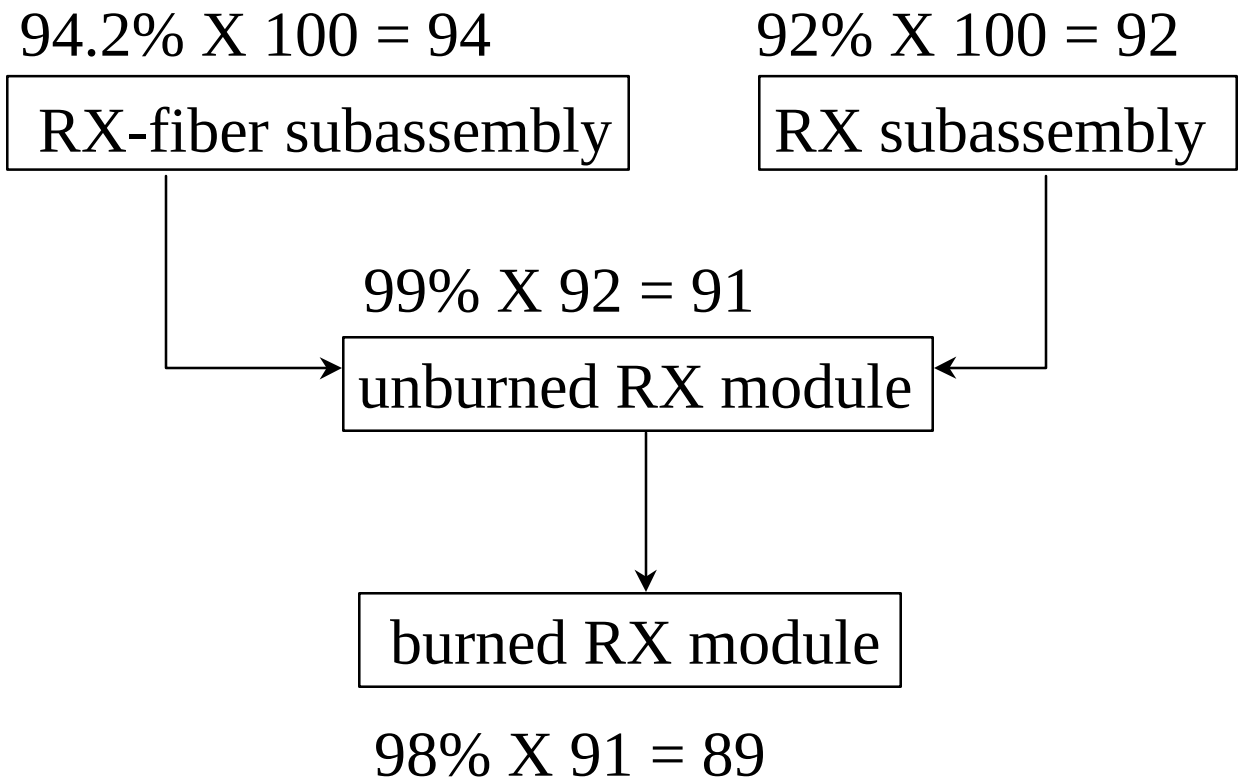
Yield for RX


94.2%
RX-fiber subassembly
92%
RX subassembly
93%
unburned RX module
98%
burned RX module

Production rate for RX per week



Throughput for RX per week



Demonstration